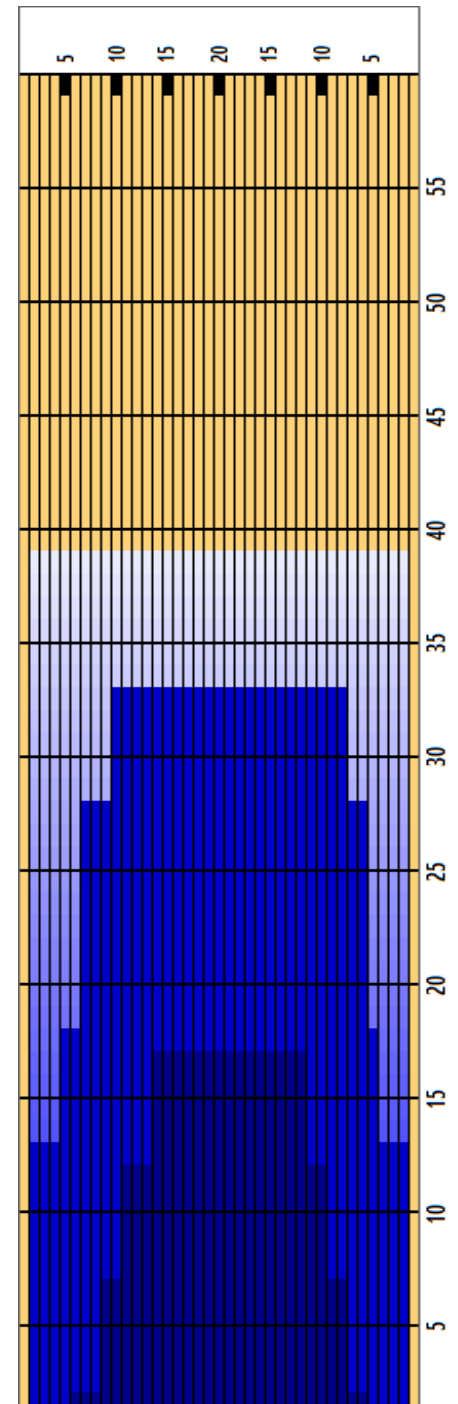


Oil Pattern Distance	39	Reverse Brush Drop	34	Oil Per Board	Multi ul
Forward Oil Total	7.36 mL	Reverse Oil Total	18.205 mL	Volume Oil Total	25.565 mL
Tank Configuration	A Only	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	40	18	3	A	37	0.0	0.0	0.0	1480
2	6L	6R	1	40	18	3	A	29	0.0	2.5	2.5	1160
3	9L	8R	2	40	18	3	A	48	2.5	7.6	5.1	1920
4	11L	10R	2	40	18	3	A	40	7.6	12.7	5.1	1600
5	14L	12R	2	40	18	3	A	30	12.7	17.8	5.1	1200
6	2L	2R	0	40	18	3	A	0	17.8	29.0	11.2	0
7	2L	2R	0	40	22	3	A	0	29.0	39.0	10.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	26	3	A	0	39.0	33.0	-6.0	0
2	10L	8R	2	55	18	3	A	46	33.0	27.9	-5.1	2530
3	7L	6R	4	55	18	3	A	112	27.9	17.7	-10.2	6160
4	5L	5R	2	55	18	3	A	62	17.7	12.6	-5.1	3410
5	2L	2R	3	55	18	3	A	111	12.6	5.0	-7.6	6105
6	2L	2R	0	55	14	3	A	0	5.0	0.0	-5.0	0



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.79	1.26	1.02	1	1.12	2.47

